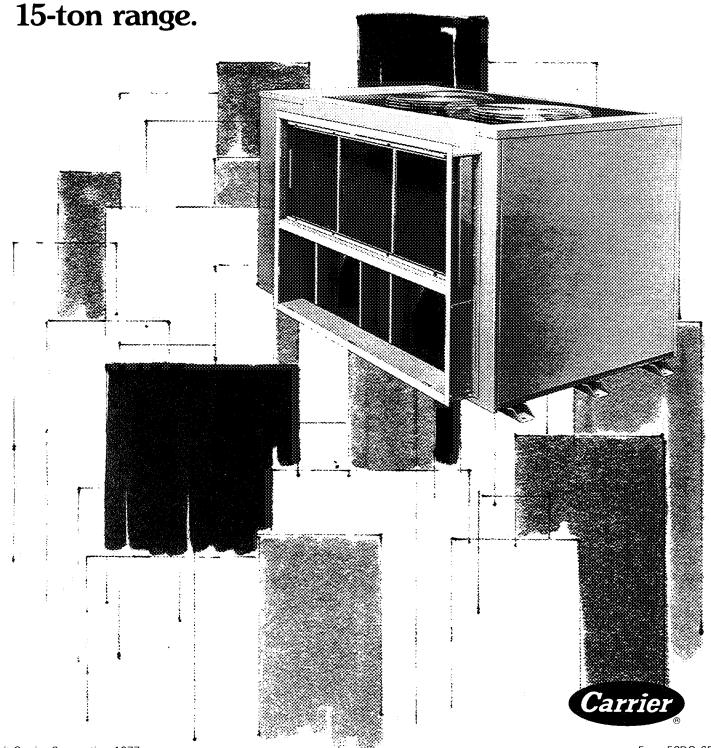
# Carrier Single-Package Heat Pumps

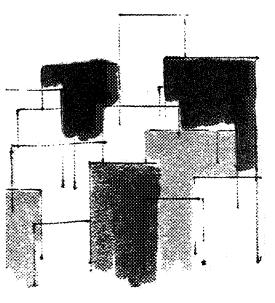
**50DQ** 

 $(U_L)$ 

Easy on energy, low on costs — an efficient, dependable, year-round, all-electric heating and cooling unit . . . with capacities in the



# Reliability and efficiency in commercial and industrial applications



Energy and operating expense. They get first consideration these days. Especially in plans for heating and cooling systems for commercial, industrial, or educational buildings.

Heat pumps — especially Carrier heat pumps — look good on both points. They are electric — so energy supply is available. They also make very efficient use of power — particularly in heating, where it counts most. And they are reliable, so operating expense is kept to a minimum.

The Carrier Model 50DQ016 offers 15 nominal tons of cooling . . . with airflows up to 6300 cfm. It is completely self-contained in a weather-resistant steel cabinet, piped, wired, charged and tested at the factory. It can be mounted outdoors on a slab, or on the roof, using a factory-designed rooftop adapter and roof curb. Installation is simplified to save time and money.

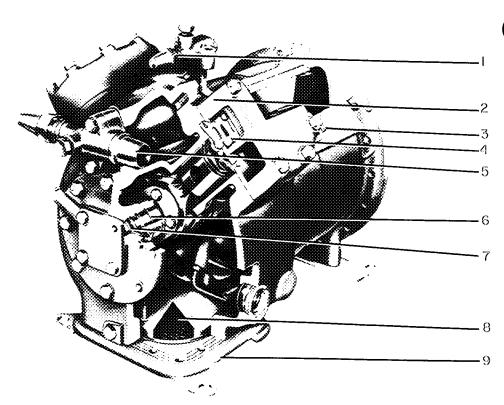
You can count on consistent performance from a heating and cooling system planned around the Carrier Model 50DQ016 heat pump. It can be applied in almost any climate for year-round operation.

Carrier engineered this heat pump to include built-in safeguards that keep downtime and interruptions to a minimum.

 A time-tested, high-efficiency compressor — The Model 06D.
 Semihermetic type. Rugged castiron housing. It has been in use in heat pumps for more than 20 years, and has a remarkable record for durability and efficiency. It's fully protected against overcurrent and overtemperature conditions, and has crankcase heaters to prevent dilution of oil by refrigerant when the unit is shut down.

- Loss of charge protection An internal thermostat in the discharge line prevents damage to the system. A pressurestat in the liquid line also provides freeze-up protection.
- Time Guard® circuit Compressor cannot restart for at least five minutes after stopping for any reason. This prevents compressor short cycling.

- Suction line accumulator Protects compressor against slugging during low temperature operation and defrost cycle.
- Automatic defrost system Keeps coil frost-free at temperatures below 45 F. An air pressure switch senses frost build-up on coil and activates defrost system every 45 minutes if required.
- Emergency heat control —Energizes auxiliary electric heat if compressor becomes inoperative. Can be manually set to energize electric heaters and lock out the compressor. Requires use of thermostat with emergency heat switch and indicator light.



- 1 Discharge Shutoff Valve
- 2 Capacity Control Valve Location
- 3 Terminal Box Location
- 4 Discharge Valve Assembly
  5 Suction Shutoff Valve
- 6 Polished Crankshaft
- 7 Vane-Type Oil Pump
- 8 Oil Reservoir Showing Screen and Intake Line
- 9 Crankcase Oil Heater Location

# The Reverse Cycle principle: key to heat pump economy

The heat pump moves or pumps heat, just as its name indicates. As a heating unit, it takes advantage of the fact that even cold, outdoor air contains heat that can be recovered for indoor use. Since it recovers heat, the heat pump produces far more energy than it uses. (Depending on outdoor air temperature, it can actually produce two to three units of heat energy for every unit of electrical energy it uses.) During summer months, the unit can be set to reverse its operating cycle, taking heat from living areas and pumping it to the outdoors.

The heat pump's cost-saving reverse cycle principle uses refrigerant circulated within a compact, closed circuit coil to absorb and transfer heat from one area to another. The process always starts with the evaporator (cooling) coil absorbing heat from the air around it, and ends with the condenser (heating) coil releasing heat to surrounding air.

As shown in the diagram, the reverse cycle principle makes double use of the two coils in the single-package heat pump. The coils alternate as evaporator or condenser, depending on whether heating or cooling is required.

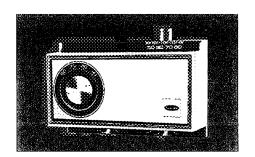
Heating cycle. Cold refrigerant circulating in the evaporator makes the coil colder than surrounding outdoor air, and heat is absorbed. Refrigerant is then brought to a high pressure in the compressor, becoming very hot. Hot refrigerant flows thru the condenser coil, which is now hotter than air circulating over it. Indoor air received thru the unit's return air duct is warmed by the hot coil and distributed by the indoor air fan thru the supply air duct to heat the entire building.

Cooling cycle. The two coils exchange roles as evaporator and condenser. Although reversed, system operation is exactly the same. Refrigerant passing thru evaporator coil makes it colder than indoor air passing over it, so heat is removed from the indoors. Refrigerant passes thru the compressor and gains more heat. Hot refrigerant makes the condenser coil hotter than outdoor air, and the coil loses heat. The heat transfer cycle is now ready to be repeated.

# REVERSING VALVE HEATING CYCLE REVERSING O COOLING CYCLE

## Accessories

- Rooftop adapters and curbs Adapters are weatherproof factory assemblies with manual outdoor air inlet dampers and screens. Adapter may be used with either concentric or separate ductwork.
  - Curb provides support for the roof-top adapter and frames roof openings.
- Economizer A modulating damper control installs easily in rooftop adapter to provide automatic outdoor air damper operation. Provides "free cooling" with outdoor air during intermediate season.
- Electric resistance heater Provides supplementary heat. Used with accessory circuit breaker box.
- Outdoor thermostat Provides adjustable outdoor control of accessory electric resistance heaters. Assures that heaters operate only when required, providing maximum economy.
- Motormaster® head pressure control — Permits cooling operation during low outdoor ambient temperatures by modulating outdoor fan motor speed.
- Low-voltage (24-v) thermostat and subbase — Automatic or manual changeover from cooling to heating. Continuous or cycling indoor fan operation.
- Outside air inlet package Provides mixture of OA and RA for ventilation purposes.



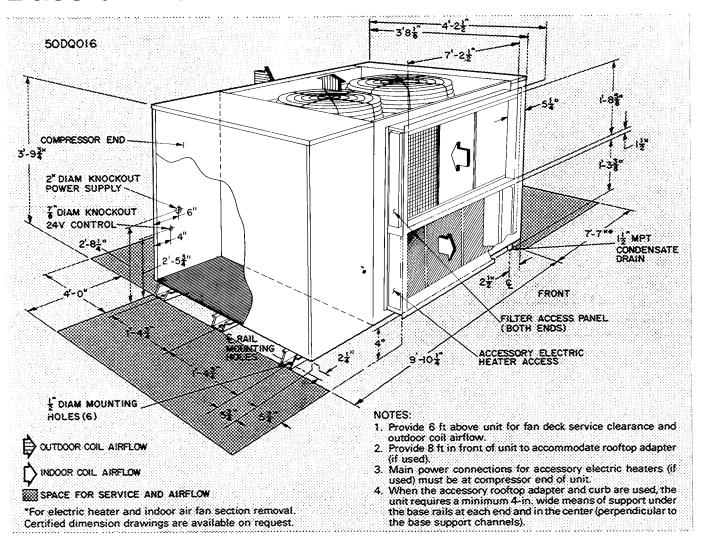
# Physical data

UNIT 50DQ	016
OPERATING WEIGHT (Ib)	1853
REFRIGERANT	22
Operating Charge (lb)	34
COMPRESSOR, Type 06D	B537
Cylinders	6*
Rpm (60-Hz)	1750
OUTDOOR AIR FANS	Propeller, Direct Drive
NoDiam (in.)	2 26
Nom Cfm Total	10,000
Motor Hp . Rpm 3 ph	<sup>3</sup> / <sub>4</sub> 1075
	34 1140
OUTDOOR COILS No Type	1 Plate Fin
RowsFins/in.	3 15
Total Face Area (sq ft)	240
INDOOR AIR FANS	Centrifugal, with Scroll
Type Drive	Belt
NoDiam (in )	3 12
Nom Cfm	6300
Cfm Range	4500-6300
Motor HpRpm	3 1725
INDOOR COIL	Aluminum Plate Fin
RowsFins/in.	3 15
Total Face Area (sq ft)	137
INDOOR AIR FILTERS†	2 20x20‡
NoSize (in.)	2 20x25‡

<sup>\*</sup>Two cylinders have an electric unloader for capacity control at partial load operation

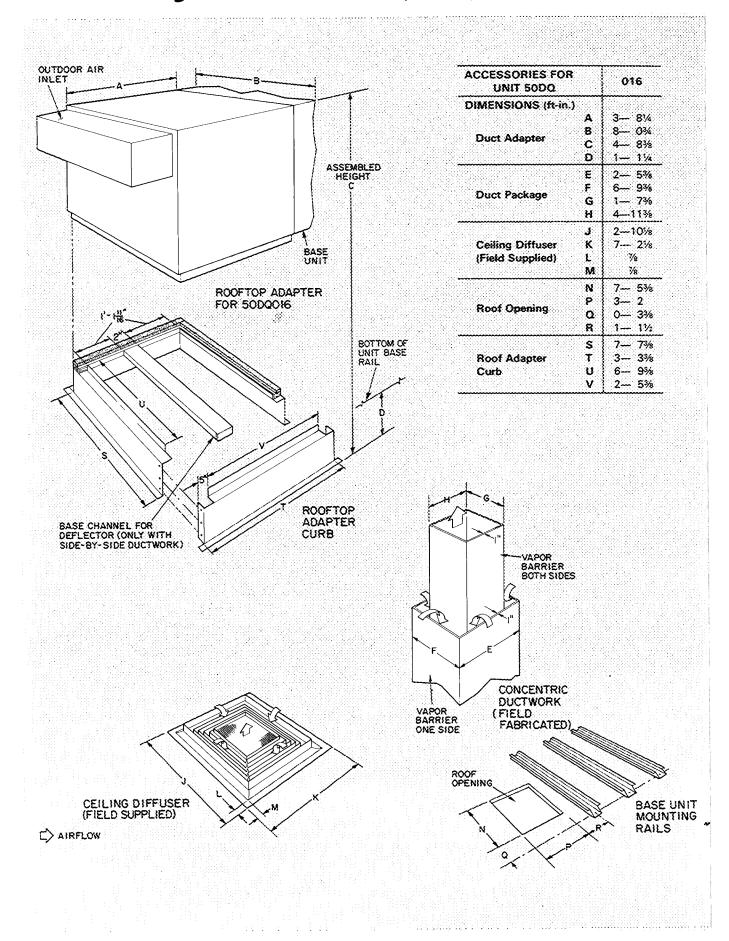
‡Unit will accept 2-in thick filters

# Base unit dimensions



<sup>†</sup>Cleanable filters are factory supplied and installed in a filter rack on base unit

# Accessory dimensions (ft-in.)



# Selection procedure (with example)

### I Determine job requirements.

$\sim$	••
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$\sim$	<i>7</i> 11114

Unit Cfm
Cooling Load TC/Btuh
SHC/Btuh
Outside Air Temp (Cond Ent Air)95 F
Air Entering Evaporator (wb)
(db)81 F
Power Supply V/Ph/Hz
External Static Pressure (in. wg)
Heating
Heating Load (Btuh)
At Winter Design of0°F
Indoor Return Air Temp

### II To determine unit performance:

Enter Cooling Capacities table at given air quantity (6200 cfm) and evaporator air EWB (67 F). Read across until under 95 F condenser entering air temperature. Interpolate between 6000 cfm and 6300 cfm to find:

TC = 166.3 MBH SHC = 132.6 MBH Kw = 17

# III Correct SHC for actual temperature of air entering evaporator (81).

The bypass factor for 6200 cfm, interpolated from Cooling Capacities table, is 0.11. From SHC Corrections Factors table, the correction factor,

after interpolation, is 0.97.

 $0.97 \times 6200 \text{ cfm} = 6014 \text{ Btuh}$ 

Since we are above 80 DB return air we add 6014 Btuh to our SHC.

132.600 + 6.014 = 138.614 Btuh

This 138,600 Btuh is the actual unit SHC at our entering conditions.

# IV Determine fan speed and Bhp at required conditions.

Enter Fan Performance table at 6200 cfm and .5 in. ESP. Interpolate to 1050 rpm and 2.9 Bhp. A standard motor and drive are indicated.

### V Find number of electric resistance heaters.

Enter Instantaneous/Integrated Heating Ratings and note ratings are based on 6300 cfm at 70 F return air.

Notes 1 and 2 yield information regarding adjustments to integrated heating capacity due to slight variations in EDB and cfm. At 0°F, integrated heating capacity is 82,000 Btuh.

At 68 F EDB add approximately 1%.

At 6200 cfm subtract approximately 1%.

Therefore no resulting change. The heating load is 179,000 Btuh and 179,000 - 82,000 = 97,000 Btuh of electric resistance heat is necessary. Enter Electric Resistance Heater Capacities table at 460/3/60 power supply -45.3 Kw heater is more than adequate.

# Performance data

### **COOLING CAPACITIES**

UNIT	EVAP AIR		CONDENSER ENTERING AIR TEMPERATURE (F)														
50DQ	Cfm	Ewb		85			95		100			105		115			
Refrig	BF	EWD	TC	sнс	Kw*	тс	ѕнс	Kw*	TC	SHC	Kw*	тс	SHC	Kw*	TC	SHC	Kw*
	4500	72	183	93	162	172	89	172	168	87	18 0	162	86	18 7	152	83	197
	08	67	168	116	15 5	159	113	166	155	112	170	150	110	176	140	106	187
	00	62	154	141	147	146	137	156	143	135	162	138	133	168	130	129	175
016	6000	72	190	103	166	179	100	180	174	98	185	169	96	192	157	93	20 2
22	10	67	175	135	160	165	132	169	161	129	174	156	128	179	145	124	191
22	10	62	161	161	15.0	152	152	16.0	149	149	16.7	143	143	172	134	134	17.9
	6300	72	191	106	166	180	103	180	175	100	186	170	98	193	158	94	203
i in the	11	67	177	138	161	167	133	170	163	132	175	157	130	180	146	126	193
		62	162	162	15 1	154	154	16 1	150	150	168	144	144	173	135	135	18 1

BF - Bypass Factor

Kw - Compressor Motor Power Input Based on rated voltage of equipment

TC — Total Capacity (1000 Btuh)

SHC — Sensible Heat Capacity (1000 Btuh)

\*For total power input, add to compressor motor input the indoor fan motor input and outdoor fan motor input of 2 6 Kw

### NOTES

- 1 Direct interpolation is permissible Do not extrapolate
- 2 Ratings shown are gross capacities Indoor fan motor heat has not been deducted
- 3 SHC is based on 80 F db temperature of air entering evaporator coil Below 80 F db, subtract (corr factor x cfm)

Above 80 F db, add (corr factor x cfm) to SHC.

### SHC CORRECTION FACTORS

						TEMP (F)
BYPASS	79	78	77	76	75	under 75
FACTOR	81	82	83	84	85	over 85
			Cor	rection	on Fa	ctor
05	1 04	2 07	3 11	4 14	5 18	use formula
10	98	1 96	2 94	3 92	4 91	shown below
20	87	1 74	2 62	3 49	4 36	SHOWIT DEIOW

### **FAN PERFORMANCE**

		E	XTER	NAL	STAT	IC PF	RESS	URE	(in w	g)		
UNIT	Ct	0.1	0.2	0.3	0.4	0.5	0 6	0.8	0.9	1.0	1.1	
UNIT 50DQ	Cfm	Rpm										
						8	β					
	4500	l —	I —	_	850	890	935	1025	1080	11130	11170	
	4500				1 00	1.30	1 60	2 20	2 45	2.70	3 00	
	5000	<b> </b>	<del> </del>		890	930	975	1070	1120	11175	-	
	3000					1.75	*******	********		Ja	<u> </u>	
016	5500	١	860	900	940 <b>2</b> 00	980	1025	1120	1170	. —	! —	
010								******	3 40		<u> </u>	
	6000	860	900	940	980 <b>2 40</b>	1025	1075	<u> </u>	1	!	i	
	0000	1.55	1.80	2.10	2 40	2.70	3 00			<u>! — </u>	1-	
	6300	890	930	970	1020 <b>275</b>	1060	1110	. —	·	i —	·	
		1.90	2 20	2 45	2 75	3.00	₹3.35	-	{		}	

Italics Rpm — Field-supplied drive required Italics Bhp — Field-supplied motor required

NOTE Values include deduction for wet-coil and clean filters

### **ELECTRIC RESISTANCE HEATER CAPACITIES**

		1000		NO HE	ATERS				
UNIT	NOM		0*	1†	2†	3†			
50DQ	VOLTS	KW	Total Capacity (1000 Btuh)						
				Minimu	m Cfm				
	208	37.2		1264	_	,			
	200	372	4500	4500					
016	230	45.5		1545	' —	l —			
0.0	230	455	4500	4500		_			
	460	45 5		1545					
	400	400	4500	4500					

<sup>\*</sup>at 65 F wb outdoor air

†Established by UL at 45 F db, 43 F wb outdoor air

- 1 Capacities shown are based on voltages shown For a 10% reduction in voltage, reduce input and capacity 19% For a 10% increase in voltage, increase input and capacity 21%
- 2 Operation below cfm listed will cause tripout on unit highpressure cutout switch and/or heater high-temperature protection device

### **INDOOR FAN DATA**

UNIT			MOTOR			DRIVE							
50DQ	Туре	Nom Hp	Max Bhp	Frame	Shaft Diam	Туре	Motor PDR	Fan PPD	Change*	FSR			
016	Std	3	3 50	56	7/8	Std	4 0-5 0	8 2	30 0	860-1060			

Field Supplied

FSR — Fan Speed Range (rpm)

PDR — Pitch Diameter Range of Adjustable Pulley

PPD — Pulley Pitch Diameter Std — Standard

\*Fan rpm change per 1/2 turn of adjustable motor pulley

Maximum allowable fan speed is 1200 rpm

### INSTANTANEOUS/INTEGRATED HEATING RATINGS (60-Hz)

4.4117	INDOOR		TEMPERATURE AIR ENTERING OUTDOOR COIL (F db at 85% rh)																
UNIT 50DQ	AIR	1	10	C	)	1	0	20	2	3	0	40	<b>)</b>	4!	5	5	0	6	00
JUJ 1	(Cfm)	Сар.	Kw	Cap.	Kw	Cap.	Kw	Сар.	Kw	Сар.	Kw	Сар.	Kw	Cap	Kw	Сар	Kw	Сар	Kw
016	6300			84	106	104	11 4	123	127	144	139	171	15 9	185	168	198	177	227	19 9
0.0	0300			82	100	101		119	12 /	139		156	155	185	108	198	1//	227	199

Instantaneous Rating

Integrated Rating

Cap. — Heating Capacity (1000 Btuh), includes indoor fan motor heat

Kw - Power Input; includes compressor motor power input and outdoor fan motor input

### **NOTES**

- 1 Heating ratings are based on an entering dry-bulb temperature to the indoor coil of 70 F For a 5 Fincrease in the temperature of the air entering the indoor coil, decrease the capacity by 2% For a 5 F decrease in the temperature of the air entering the indoor coil, increase the capacity by 2%
- 2 For a 10% decrease in indoor air quantity, decrease capacity by 5%
- 3 Integrated capacity is the instantaneous capacity less the effect of frost on the outdoor coil and the heat required to defrost it
- For prolonged operation at temperatures below those shown above, contact your Carrier dealer for information

# Electrical data

UNIT V-PH-HZ		VOLTAGE RANGE		COMPR		OUTDOOR FAN MOTOR		INDOOR FAN MOTOR		POWER Min Ckt	SUPPLY Max Fuse	
50DQ		Min	Max	RLA	LRA	Qty -	FLA	Нp	FLA	Amps	Amps	
016	200-3-60 230-3-60 460-3-60	180 198 414	229 254 506	63 6 57 2 28 6	266 240 120	2 2 2†	4 5* 4 5* 1 9*		8 8 8 2 4 1	100 0 90 1 44 4	125 110 50	
	identical for eac		an motor		Compr				<ul> <li>Locked Re</li> <li>Rated Loa</li> </ul>	•		
†Outdoor far	n motors are 3-p	nase			FLA Hp	— Full Li	oad Amps power	IILA -	- Hateu Luc	ia viiiha		

### **ELECTRIC RESISTANCE HEATERS\***

HEATER				HEATERS	POWER
UNIT 50DQ	V/PH	Kw	Full Load Amps	ALLOWED PER BASE UNIT	SOURCES REQD/ HEATER
016	230/3	15 1 45 3	34 0 102 0 38 0 114 0 40 0 120 0	1	3 - 50 amp 3 - 50 amp 3 - 50 amp
		15 1 45 3 16.5 49 5		1	1 - 30 amp and 1 - 50 amp (ea)

Heater has 3 separate heating elements. Shaded values are for each individual element.

### Base unit operating sequence

**Cooling** — With the thermostat set at SYSTEM AUTO., FAN AUTO. and desired temperature:

When the thermostat calls for cooling, the indoor fan motor, outdoor fan motor(s) and the control relay are energized. The Time Guard® timer is also energized and starts the compressor about 15 seconds after the fans start.

For second-stage cooling, a second control relay energizes the capacity control solenoid valve and de-energizes the compressor unloader solenoid valve

When the unit is shut off (at the thermostat), the compressor and fans are de-energized. The timer motor operates for 4 minutes and 45 seconds to prevent a compressor restart and then shuts off.

**Heating** — When the thermostat calls for heating, the indoor fan motor, outdoor air fan motors, and the reversing valve(s) are energized. The compressor starts about 15 seconds after the fans start (The compressor operates fully loaded.)

For second-stage heat (electric resistance heat), the second stage of the thermostat energizes the heating control relay(s) and electric heater element(s).

When the unit is shut off (at the thermostat) the compressor, fans, heating control relays and the heater(s) are de-energized. The timer operates for 4 minutes and 45 seconds to prevent a compressor restart and then shuts off.

**Air circulation** — When the fan switch is at FAN ON, indoor air fans operate continuously to provide ventilation. Thermostats operate other components as described above.

**Defrost cycle** — On unit 50DQ016, a defrost pressure switch closes on a pressure drop across the frosted outdoor coil. The defrost timer motor contacts close for 10 seconds and if the defrost thermostat is closed (outdoor coil liquid line at or below 45 F), the reversing valves and outdoor air fans are de-energized. The unit operates on this modified cooling mode to defrost coil. This defrost cycle continues until the defrost thermostat opens or 10 minutes have elapsed.

### RESISTANCE OF ACCESSORIES (in. wg)

MARKET	~-	100% RET		100% OUTDOOR AIR
DQ06	CFM	Without OA Damper		With OA Damper
016*	4500 6000	19 35	28 50	36 64
010	6300	39	55	72

\*Includes rooftop adapter, duct package, ceiling diffuser (field supplied) and outdoor air inlet damper, except as noted

The defrost timer operates for 45 minutes after the beginning of the defrost cycle and then stops. Timer will not restart until the defrost pressure switch closes again to initiate defrost.

Emergency heat cycle — If the compressor is inoperative due to a tripped safety device, the second stage of the thermostat automatically energizes the electric resistance heaters, fan runs continuously.

If desired, the compressor can be manually locked out by setting the thermostat at EMERGENCY HEAT. In both instances, the EMERGENCY HEAT indicator light on the thermostat assembly is illuminated.

### Economizer operating sequence

**Cooling season** — When thermostat assembly is set at SYSTEM COOL and FAN AUTO., damper goes to vent at first stage of cooling. Outdoor and indoor air fan motors and compressor(s) operate as described in cooling operating sequence.

When stage 1 is satisfied, outdoor and indoor air fan motors and compressor shut off, and outdoor air damper closes. Damper always stays at vent during cooling sequence if fan switch is set at FAN-ON and night switch is closed (day position).

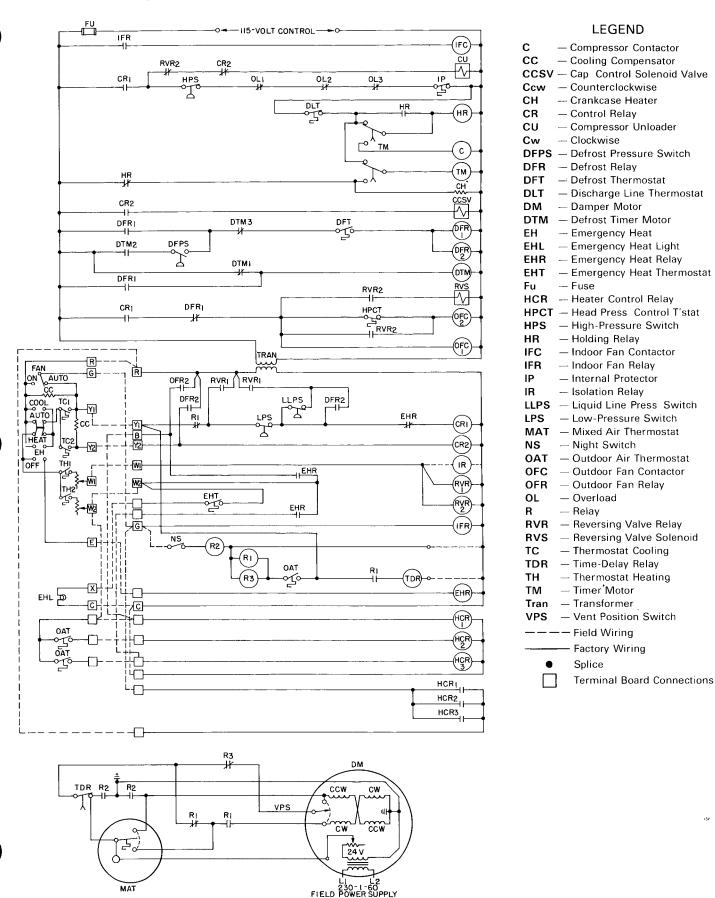
Intermediate season — Operation is same as for cooling season, except that as stage 1 of thermostat closes and indoor fan motor starts, compressor(s) and outdoor air fan motor(s) remain off if outdoor air temperature is below outdoor air thermostat setting. If outdoor and return air temperature rises above or drops below mixed air thermostat setting, the outside air damper repositions to maintain the mixed air thermostat setting. Damper moves to closed position when cooling stage 1 is satisfied. Damper moves to vent position when fan switch is at FAN-ON.

Outdoor air damper closes when night switch (field supplied) is opened (night position), or whenever indoor air fan shuts off.

**Heating season** — Damper is always at vent position while indoor air fan motor is operating. Outdoor air damper closes when indoor air fan shuts off and night switch is open (night position).

<sup>\*</sup>Heaters must be installed with Carrier accessory circuit breaker assemblies

### TYPICAL CONTROL SCHEMATIC



# **Application data**

### Power supply and wiring

Units are completely factory wired and require only one field power supply connection. A separate power supply is required when accessory resistance heaters are used. When the modulating outdoor air control accessory is used, a separate 230-1-60 line is required for the damper motor. Field-supplied fused disconnect switches are required for base unit. Accessory heaters must be equipped with Carrier accessory circuit breaker assemblies. Refer to heater installation instructions.

# LOW OUTDOOR TEMPERATURE COOLING OPERATION

UNIT		50DQ016	
MIN TEMP (F)	Std	35*	
	MM	-20†	7 T T T T T T T T T T T T T T T T T T T

MM — Accessory Motormaster®

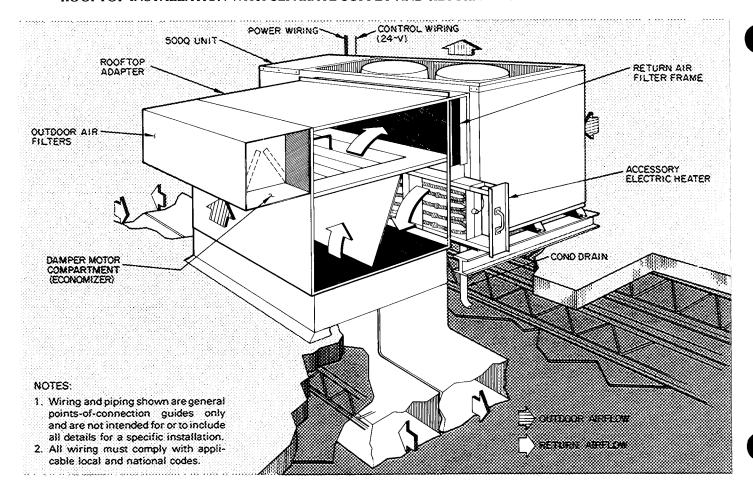
Std - Standard Unit

\*Head pressure control (fan cycling switch) on one fan is standard †Motormaster accessory is used to control speed of remaining fan NOTE

Units will operate down to temperature indicated with 32 Series Motormaster head pressure control with minor modifications to unit (refer to 32LT Motormaster Installation Instructions) Wind baffles, field-fabricated in accordance with Motormaster instructions, are also required

# Typical piping and wiring

ROOFTOP INSTALLATION WITH SEPARATE SUPPLY AND RETURN DUCTWORK



# Guide specifications

Furnish and install a one-piece air-to-air electric heat pump to function as a year-round air conditioning system. Unit shall be properly assembled and tested, complete with refrigerant charge and ready to operate. Total base unit shall be UL certified.
Total cooling capacity shall be Btuh or greater with indoor air quantity of cfm and F wb entering indoor coil temperature coincident with F db temperature of air entering the outdoor coil. Total sensible heat capacity shall be Btuh or greater with F room db temperature. Compressor motor power input shall

Total heating capacity without electric heaters shall be \_Btuh or greater at\_\_\_\_\_F, 85% rh outdoor conditions, and \_\_\_\_F indoor db temperature with \_\_\_\_ cfm thru indoor coil. Compressor power input shall be \_\_\_\_kw or less at these conditions. One electric resistance heater \_\_kw each) shall be furnished.

\_ kw or less at these conditions.

Compressor — Unit shall contain a semihermetic multicylinder compressor which shall have positive constant pressure lubrication. A crankcase heater shall be supplied. Compressor shall be of the same manufacturer as the unit.

Coils — Unit shall contain one indoor coil and one (2) outdoor coil(s). They shall be of nonferrous construction with aluminum plate fins mechanically bonded to seamless copper tubing with all joints brazed.

Fans — Indoor fan shall be capable of delivering cfm
of air with an external static pressure of in. wg or
greater. The fan shall be the centrifugal type, belt driven
by a permanently lubricated motor ofhp or less. Out-
door fan(s) shall be a propeller type, direct driven by a per-
manently lubricated motor(s) of hp or less.

**Controls** — The cooling/heating system shall be protected by high and low pressurestats, loss of charge and indoor coil freeze-up protection devices, current- and temperaturesensitive compressor motor protectors, a device which prevents starting of the compressor more than once every 5 minutes, and a defrost circuit which consists of an air pressure switch which senses for frost accumulation every 45 minutes, and, if frost is present, automatically puts the unit into the defrost cycle.

Maximum dimensions — Width \_\_\_\_ in., depth \_\_\_ in., height \_\_\_\_ inches.

Accessory rooftop adapter shall be provided where shown on the plans. The adapter shall be of the same manufacture as the unit

Accessories provided for the base unit shall include: indoor thermostat, outdoor thermostat, and emergency heat

The accessory electric resistance heater shall be UL certified with the unit, controlled by an outdoor air thermostat, and attached directly to the unit. Accessory circuit breaker box shall be used with electric heaters.

Number One
Air Conditioning
Maker

Carrier

Division of Carrier Division of Carrier Database N.Y. 13221

Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.

Tab 12

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