



**1000W**

**AVR GENERATOR  
WITH AC AND DC OUTLETS**

**GEN1000**

**INSTRUCTION MANUAL**

**GMC**<sup>®</sup>

**GLOBAL MACHINERY COMPANY**

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# Contents

Warranty	2
Introduction	3
Environmental protection	3
Scope of product	3
Description of symbols	3
Specifications	3
General safety instructions for power tools	4
Risk of electrocution and fire	5
Risk of fire	6
Risk of injury and property damage when transporting generator	7
Risk of breathing - inhalation hazard	7
Risk of unsafe operation	7
Risk of hot surfaces	8
Risk of moving parts	8
Risk from lifting	8
Additional safety rules for generators	9
Unpacking	9
Know your product	10
Automatic voltage regulator (AVR)	11
Preparing the generator	11
Checking the engine fuel	11
Checking the engine oil	11
Starting the engine	12
Stopping the engine	12
Connecting apparatus to the generator	12
Charging the battery	13
Periodic maintenance	14
AC and DC overload cut out	15
Generator maintenance	15
Storage	15
Spark plugs	15
Engine oil replacement	15
Air filter	16
Tap extension fuel filter	16
Petrol tank filter	17
Cleaning	17
Repairs	17
Troubleshooting	18

## Warranty Generators

Whilst every effort is made to ensure your complete satisfaction with this tool, occasionally, due to the mass manufacturing techniques, a tool may not live up to our required level of performance and you may need the assistance of our service department.

This product is warranted for a 6-month period for home domestic use from the date of the original purchase. If found to be defective in materials or workmanship, the tool or the offending faulty component will be replaced free of charge with another of the same item.

A small freight charge may apply. Proof of purchase is essential. We reserve the right to reject any claim where the purchase cannot be verified.

This warranty does not include damage or defects to the tool caused by or resulting from abuse, accidents, alterations or commercial or business use. It also does not cover any bonus items or included accessories. Only the powertool is covered under this warranty.

Please ensure that you store your receipt in a safe place.

Conditions apply to the above warranty. For full details of the warranty terms and conditions please refer to our website – [www.gmcompany.com](http://www.gmcompany.com)

For prompt service we suggest you log your service request online - [www.gmcservice.com.au](http://www.gmcservice.com.au). Should you not have access to the internet, please contact our service department on 1300 880 001 (Australia) or 0800 445 721 (New Zealand).

## Introduction

Your new GMC power tool will more than satisfy your expectations. It has been manufactured under stringent GMC Quality Standards to meet superior performance criteria.

You will find your new tool easy and safe to operate, and, with proper care, it will give you many years of dependable service.

**CAUTION.** Carefully read through this entire Instruction Manual before using your new GMC Power Tool. Take special care to heed the Cautions and Warnings.

Your GMC power tool has many features that will make your job faster and easier. Safety, performance, and dependability have been given top priority in the development of this tool, making it easy to maintain and operate.

## Environmental protection



Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

## Scope of product

This product is suited for home and camping applications. It will allow you to power outdoor lights, sound system, small television and recharges your car battery.

## Description of symbols

The rating plate on your tool may show symbols. These represent important information about the product or instructions on its use.



Wear hearing protection.

Wear eye protection.

Wear breathing protection.



N380

Conforms to relevant standards for electromagnetic compatibility.

## Specifications

AC Output:	240Vac
Rated Power:	900W
Peak Power:	1000W
Phase:	Single
Power Factor:	$\cos\phi = 1$
Displacement:	87cc
DC Output:	13.8V d.c Max 8 amp
Motor:	2.8HP, 4 stroke
No load speed:	3000 RPM
Fuel Tank Capacity:	5.5L
Fuel Type:	Unleaded
Oil Type:	4 Stroke
Operation noise level:	65dB/7m
Net Weight:	25kg

## General safety instructions for power tools

To use this tool properly, you must observe the safety regulations, the assembly instructions and the operating instructions to be found in this Manual. All persons who use and service the machine have to be acquainted with this Manual and must be informed about its potential hazards. Children and infirm people must not use this tool. Children should be supervised at all times if they are in the area in which the tool is being used. It is also imperative that you observe the accident prevention regulations in force in your area. The same applies for general rules of occupational health and safety.

**WARNING.** When using power tools, basic safety precautions should always be taken to reduce the risk of fire, electric shock and personal injury. Also, please read and heed the advice given in the additional important safety instructions.

- 1. Keep the work area clean and tidy.** Cluttered work areas and benches invite accidents and injury.
- 2. Consider the environment in which you are working.** Do not use power tools in damp or wet locations. Keep the work area well lit. Do not expose power tools to rain. Do not use power tools in the presence of flammable liquids or gases.
- 3. Keep visitors away from the work area.** All visitors and onlookers, especially children and infirm persons, should be kept well away from where you are working. Do not let others in the vicinity make contact with the tool or extension cord.
- 4. Store tools safely.** When not in use, tools should be locked up out of reach.
- 5. Do not force the tool.** The tool will do the job better and safer working at the rate for which it was designed.
- 6. Use the correct tool for the job.** Do not force small tools or attachments to do the job best handled by a heavier duty tool. Never use a tool for a purpose for which it was not intended.
- 7. Dress correctly.** Do not wear loose clothing or jewellery. They can be caught in moving parts. Rubber gloves and

non-slip footwear are recommended when working outdoors. If you have long hair, wear a protective hair covering.

- 8. Use safety accessories.** Safety glasses and earmuffs should always be worn. A face or dust mask is also required if the drilling operation creates dust.
- 9. Secure the work piece.** Use clamps or a vice to hold the work piece. It is safer than using your hand and frees both hands to operate the tool.
- 10. Do not overreach.** Keep your footing secure and balanced at all times.
- 11. Look after your tools.** Keep tools sharp and clean for better and safer performance. Follow the instructions regarding lubrication and accessory changes. Inspect tool cords periodically and, if damaged, have them repaired by an authorised service facility. Inspect extension cords periodically and replace them if damaged. Keep tool handles dry, clean and free from oil and grease.
- 12. Remove adjusting keys and wrenches.** Check to see that keys and adjusting wrenches are removed from the tool before switching on.
- 13. Stay alert.** Watch what you are doing. Use common sense. Do not operate a tool when you are tired.
- 14. Check for damaged parts.** Before using a tool, check that there are no damaged parts. If a part is slightly damaged, carefully determine if it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, proper mounting and any other conditions that may affect the operation of the tool. A part that is damaged should be properly repaired or replaced by an authorised service facility, unless otherwise indicated in this Instruction Manual.
- 15. Use only approved parts.** When servicing, use only identical replacement parts. Use an authorised service facility to fit replacement parts.

**WARNING.** The use of an accessory or attachment, other than those recommended in this Instruction Manual, may present a risk of personal injury.

Save these instructions

<b>Risk of electrocution and fire</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Improper storage of extension cord.</b>	Extension cord can come into contact with hot engine parts resulting in damage. Using a damaged extension cord can result in electrocution or death.	Remove extension cord from the generator and store separately away from generator.
<b>Operation of generator in rain, wet, icy, or flooded conditions.</b>	Water is an excellent conductor of electricity! Water which comes in contact with electrically charged components can transmit electricity to the frame and other surfaces, resulting in electrical shock to anyone contacting them.	Operate generator in a clean, dry, well ventilated area. Make sure hands are dry before touching unit.
<b>Placing generator on or against highly conductive surface, such as a steel walkway or metal roof.</b>	Accidental leakage of electrical current could charge conductive surfaces in contact with the generator.	Place generator on low conductivity surface such as a concrete slab. <b>ALWAYS</b> operate generator a minimum of 2 meters from any conductive surface.
<b>Use of worn, damaged or ungrounded extension cords.</b>	Contact with worn or damaged extension cords could result in electrocution. Use of ungrounded cordsets could prevent operation of circuit breakers and result in electrical shock.	Inspect extension cords before use and replace with new cord if required. Always use a cordset having a grounding wire with an appropriate grounding plug. DO NOT use an ungrounded plug.
<b>Operation of unit when damaged, or with guards or panels removed.</b>	Attempting to use the unit when it has been damaged, or when it is not functioning normally could result in fire or electrocution. Removal of guarding could expose electrically charged components and result in electrocution.	Do not operate generator with mechanical or electrical problem. Have unit repaired by an Authorized Service Centre. Do not operate generator with protective guarding removed.

<b>Risk of fire</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Attempting to fill the fuel tank while the engine is running</b>	Fuel and fuel vapours can become ignited by coming in contact with hot components such as the muffler, engine exhaust gases, or from an electrical spark.	Turn engine off and allow it to cool before adding fuel to the tank. Equip area of operation with a fire extinguisher certified to handle gasoline or fuel fires.
<b>Sparks, fire, hot objects</b>	Cigarettes, sparks, fires, or other hot objects can cause fuel or fuel vapours to ignite.	Add fuel to tank in well ventilated area. Make sure there are no sources of ignition near the generator.
<b>Improper storage of fuel</b>	Improperly stored fuel could lead to accidental ignition. Fuel improperly secured could get into the hands of children or other unqualified persons.	Store fuel in an approved container designed to hold fuel. Store container in secure location to prevent use by others.
<b>Tampering with factory set engine speed settings</b>	Engine speed has been factory set to provide safe operation. Tampering with the engine speed adjustment could result in overheating of attachments and could cause a fire.	Never attempt to "speed-up" the engine to obtain more performance. Both the output voltage and frequency will be thrown out of standard by this practice, endangering attachments and the user.
<b>Inadequate ventilation for generator</b>	Materials placed against or near the generator or operating the generator in areas where the temperature exceeds 40° C. ambient (such as storage rooms or garages) can interfere with its proper ventilation features causing overheating and possible ignition of the materials or buildings.	Operate generator in a clean, dry, well ventilated area.  <b>DO NOT OPERATE UNIT INDOORS OR IN ANY CONFINED AREA.</b>
<b>Overfilling the fuel tank - fuel spillage</b>	Spilled fuel and its vapours can become ignited from hot surfaces or sparks.	Use care in filling the tank to avoid spilling fuel. Make sure fuel cap is secured tightly and check engine for fuel leaks before starting engine. Move generator away from refuelling area or any spillage before starting engine. Allow for fuel expansion. Never refuel with the engine running.

<b>Risk of injury and property damage when transporting generator</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Fire, Inhalation, Damage to Vehicle Surfaces</b>	Fuel or oil can leak or spill and could result in fire or breathing hazard, serious injury or death can result. Fuel or oil leaks can damage carpet, paint or other surfaces in vehicles or trailers.	The generator is equipped with a fuel drain valve, turn the valve to the off position before transporting to avoid fuel leaks. Transport fuel only in an approved fuel container. Always place generator on a protective mat when transporting to protect against damage to vehicle from leaks. Remove generator from vehicle immediately upon arrival at your destination.
<b>Risk of breathing - inhalation hazard</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Gasoline engines produce toxic carbon monoxide exhaust fumes</b>	Breathing exhaust fumes will cause serious injury or death.	Operate generator in clean, dry, well ventilated area. Never operate unit in enclosed areas such as garages, basements, storage, sheds, or in any location occupied by humans or animals. Keep children, pets and others away from area of operating unit.
<b>Risk of unsafe operation</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Operation of generator in careless manner</b>	All sources of energy include the potential for injury. Unsafe operation or maintenance of your generator could lead to serious injury or death to you or others.	<ul style="list-style-type: none"> <li>• Review and understand all of the operating instructions and warnings in this manual.</li> <li>• Become familiar with the operation and controls of the generator. Know how to shut it off quickly.</li> <li>• Equip area of operation with a fire extinguisher certified to handle gasoline or fuel fires.</li> <li>• Keep children or others away from the generator at all times.</li> </ul>

<b>Risk of unsafe operation (cont.)</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Operating generator while suspended</b>	Generator will not operate properly and will cause damage to the generator and could cause serious injury or death to you or others.	Never operate generator while suspended or in an unlevel position. Always operate generator on a flat, level surface.
<b>Risk of hot surfaces</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Contact with hot engine and generator components</b>	Contact with hot surfaces, such as engines exhaust components, could result in serious burns.	During operation, touch only the control surfaces of the generator. Keep children away from the generator at all times. They may not be able to recognize the hazards of this product.
<b>Risk of moving parts</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Contact with moving parts can result in serious injury</b>	The generator contains parts which rotate at high speed during operation. These parts are covered by guarding to prevent injury.	Never operate generator with guarding or cover plates removed. Avoid wearing loose fitting clothing or jewellery which could be caught by moving parts.
<b>Risk from lifting</b>		
<b>Hazard</b>	<b>What could happen</b>	<b>How to prevent it</b>
<b>Lifting a very heavy object</b>	Serious injury can result from attempting to lift too heavy an object.	When lifting, always keep the object you are lifting near the vertical axis of your body. DO NOT use your back to lift heavy loads. Both people should crouch down, grab the underside of unit and use your legs to carry the weight. Keep the object as near the centre of your body's gravity as possible. Avoid twisting your bodies when carrying the unit; instead, turn your whole body using your feet.



## Additional safety rules for generators

- 1. Do not operate in a hazardous location.** Such areas include where there is a risk of explosion of petrol fumes, leaking gas or explosive dust.
- 2. Do not operate in a confined area.** Exhaust gases, smoke or fumes could reach dangerous concentrations.
- 3. The output of this generator is potentially lethal.** The generator should not be connected to a fixed electrical installation except by an appropriately licensed person
- 4. Protect your generator.** This generator is NOT WEATHERPROOF and should not be exposed to direct sunlight, high ambient temperature and damp, wet or high humidity conditions.
- 5. Do not smoke while refuelling.** This is potentially dangerous as it may ignite the fuel and cause an explosion.
- 6. Take care not to spill fuel.** When refuelling the generator ensure that the motor has been switched off. Prevent the spilling of fuel as this may also ignite with the hot motor. Never refuel whilst the engine running.
- 7. Be careful where you store the generator.** Store the generator in a dry area away from inflammable liquids.
- 8. Keep your distance.** The generator emits exhaust fumes. As a safety precaution do not stand close to the unit whilst it is in operation. Ensure bystanders also keep their distance.
- 9. Ensure the generator has oil.** Before commencing the generator, ensure that the unit has been filled with SAE#30 4 stroke oil.
- 10. Never fill fuel tank indoors.** Never fill fuel tank when engine is running or hot. Do not smoke when filling fuel tank.

- 11. Engine speed has been factory set to provide safe operation.** Tampering with the engine speed adjustment could result in overheating of attachments and could cause a fire. Never attempt to "speed-up" the engine to obtain more performance. Both the output voltage and frequency will be thrown out of standard by this practice, endangering attachments and the user.

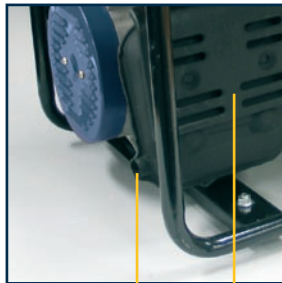
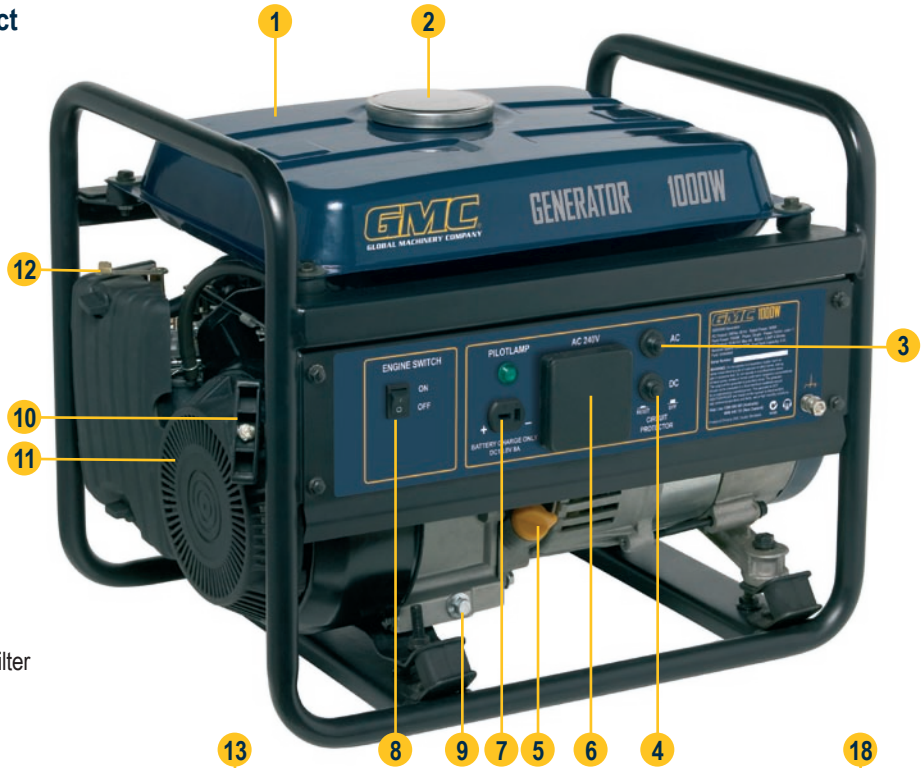
**You MUST unplug any load from the generator before starting and stopping to prevent permanent damage to any appliances.**

## Unpacking

Due to modern mass production techniques, it is unlikely that your GMC Power Tool is faulty or that a part is missing. If you find anything wrong, do not operate the tool until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

## Know your product

1. Fuel tank
2. Fuel tank cap
3. AC reset button
4. DC reset button
5. Oil filler cap
6. AC socket
7. DC socket
8. Engine switch
9. Oil drain
10. Recoil starter
11. Air filter cover
12. Choke lever
13. Spark plug
14. Fuel drain
15. Muffler
16. Exhaust
17. DC plug
18. Tap extension fuel filter
19. Fuel valve

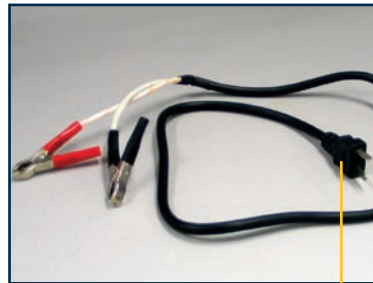


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## Automatic voltage regulator (AVR)

This generator has been equipped with AVR technology which provides automatic voltage regulated power for continuous uninterrupted stable power supply.

The AVR maintains a regulated AC output and reacts substantially quicker to rapid surges in voltage, therefore, preventing the possibility of damage to the generator and attached equipment.

## Preparing the generator

It is important to check the generator before you commence operating the unit.

**IMPORTANT:** Ensure that the engine has oil.

## Checking the engine fuel

1. Switch off engine by pressing the engine switch (8) to the 'off' position.
2. If the fuel is low, remove the fuel cap (2) by turning anticlockwise.
3. Check to ensure the fuel filter screen is inside the fuel filter neck.
4. Pour the unleaded fuel from an approved fuel container into the fuel tank (1). Because fuel expands, DO NOT FILL to the tip of the tank.
5. Replace fuel cap (2) and turn clockwise to lock.

### WARNING:

- Do not refill fuel tank (1) while engine is running or is hot.
- Check to ensure that the fuel drain (14) has been tightened and that fuel is not leaking.
- Be careful not to admit dust, dirt, water or other foreign objects into the fuel.
- Wipe off spilled fuel thoroughly before starting engine.
- Ensure you DO NOT fuel the generator in close proximity to any open flames.

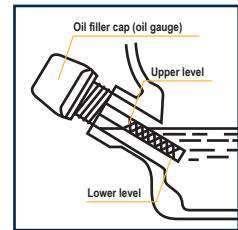
## Checking the engine oil

The motor of this generator is not filled with oil.

Prior to starting the motor ensure the crank case is filled with SAE #30 4 stroke oil.

Damage to the motor is not covered under warranty if the motor is run without oil.

1. Before checking or refilling oil, be sure the generator is put on a stable and level surface, ensuring the engine has been switched OFF.
2. Remove the oil filler cap (5) by rotating the cap anticlockwise and inspect to see the oil level.
3. If the oil level is below the lower level line, refill with SAE #30 4 stroke oil to the upper level line.



**Note.** Do not screw in the oil filler cap (5) when checking oil level, simply insert and pull the cap straight out.

4. If the oil is contaminated or has discoloured, ensure you change the oil. Refer to the '**Engine oil replacement**' section for instructions.

## Starting the engine

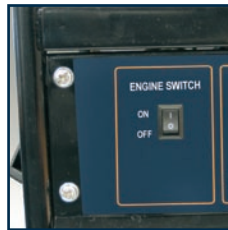
**WARNING.** Before starting the motor, ensure you have filled the crank case to the correct level with oil.

**Note.** The crank case is not filled with oil from the factory.

1. Before starting, ensure that no electrical apparatus has been connected to the generator.
2. Turn the fuel valve clockwise to the 'on' position.



3. Move the choke lever (12) towards the front of the generator. This is not necessary if the engine is already warm.



4. Turn the engine switch (8) to 'on'.
5. Slowly pull the recoil starter (10) until you feel it engage and then pull it briskly.

**Note.** When the motor is started for the very first time, it will require a number of attempts to start until the fuel has travelled from the tank to the motor.

6. Once you hear the motor operating, push the choke lever (12) slowly, back towards the rear of the generator. This position will switch the choke 'off'.

## Stopping the engine

1. Before stopping, ensure that no electrical apparatus is connected to the generator.
2. Turn the engine switch (8) to the 'off' position.
3. Turn the fuel lever anti clockwise to the 'off' position.



## Connecting apparatus to the generator

1. Start the engine. Allow the motor to run for a couple of minutes to warm up prior to connecting any apparatus to the generator.
2. For AC current, plug the power cord into the AC output socket (6).



### CAUTION.

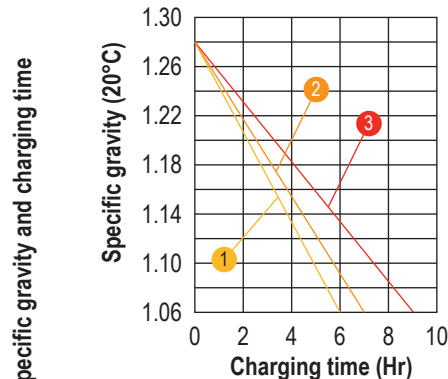
- Ensure the electric apparatus is turned off before plugging in.
  - Check to ensure that the total load is within the generator rated output.
3. For DC current, plug into the DC outlet socket (7). To charge your car battery, connect the DC plug (19) which have alligator clips to the corresponding terminals on your battery. The red lead goes to the positive (+) terminal and the black lead goes to the negative (-) terminal. This DC cord has been supplied with the unit.



**Note.** This usage is applicable to 12V battery charging only.

## Charging the battery

1. Disconnect the leads from the battery.
2. Fully loosen the battery fluid filler caps.
3. Fill the battery cells with distilled water to the upper limit if the battery is empty.
4. Measure the specific gravity fluid by using a hydrometer and calculate the charging time in accordance with the table shown.



Battery : Battery capacity

1 : (30Ah)

2 : (35Ah)

3 : (47Ah)

5. For a fully charged battery, the specific gravity range shall be within 1.26 to 1.28. It is recommended to be checked and confirmed every hour.
6. Connect the DC plug lead (17) into the DC socket (7) and connect the alligator clips to the correct polarity.

Press the DC reset button (4) to reset in case the DC supply had previously been overloaded.

The generator will charge batteries up to 600CCA capacity provided the battery is in reasonable condition.

Batteries of larger capacity may charge but will depend on the condition and also the level of charge in the battery.

In cases where the current exceeds the rating of the generator, the circuit breaker on the DC side will open circuit, and will need to be re set to continue.

**Note.** The 13.8V DC outlet on this generator is controlled by a DC regulator. This DC outlet should only be used for charging 12Volt Lead Acid Batteries. Both the 240V outlet and the 13.8V DC outlets can be used at the one time, but by using the 240V outlet, the DC outlet current will be higher, thus providing a faster charge. If the DC over current reset button operates, reset the DC button but remove / reduce any 240V AC appliances from the generator.

**WARNING.** Prior to connecting any appliance to the generator, check the rating label of the appliance. The generator is rated at 900W so if the appliance being connected is higher than 900W, the protective cut out on the generator may operate to prevent over load damage to the generator. The generator will withstand short operation and loads up to 1000W or the generator may stop.

**Note:** Motorised products will require more energy upon start up and products which are rated below 900W may not start if the starting current is excessive..

It should also be very clearly understood that output voltage fluctuations will occur when various loads are connected and disconnected. **It is NOT recommended to connect any electronic equipment to the generator without a voltage or surge protector.** Computers, televisions, and stereo equipment can be very sensitive to the input supply and could be damaged if protective equipment is not used in conjunction with this generator. This also includes caravans where electronic equipment is incorporated as part of the wiring.

Periodic maintenance						
Item	Remarks	Pre-operation check (daily)	Initial 1 months or 20Hr	Every 3 months or 50Hr	Every 6 months or 100Hr	Every 12 months or 300Hr
<b>Spark plug</b>	Check condition, adjust gap and clean. Replace if necessary.			.		
<b>Engine oil</b>	Check oil level.	.				
	Replace.		.		.	
<b>Air filter</b>	Clean. Replace if necessary.			.		
<b>Fuel filter</b>	Clean the tap extension filter. Replace if necessary.				.	
<b>Valve clearance</b>	Check and adjust when engine is cold.					.
<b>Fuel line</b>	Check fuel hose for crack or damage. Replace if necessary.	.				
<b>Exhaust system</b>	Check for leakage. Retighten or replace gasket if necessary.	.				
	Check muffler screen. Clean/replace if necessary.				.	
<b>Carburetor</b>	Check choke operation.	.				
<b>Starting system</b>	Check recoil starter operation.	.				
<b>Decarbonisation</b>	More frequently if necessary.					.
<b>Fittings/ fasteners</b>	Check all fittings and fasteners correct if necessary.	.			.	

Regular maintenance is most important for the best performance and safe operation.

## AC and DC overload cut out

**IMPORTANT.** Exceeding the rated capacity of your generator can result in serious damage to your generator and connected apparatus.

1. Each separate circuit has a circuit breaker to protect the generator from over loading.
2. If the circuit breaker trips, unplug all electrical apparatus from the generator.
3. Let the overload cut out switch cool down.
4. If it is an AC apparatus causing the overload push the AC reset button (3). If it is the DC apparatus press the DC reset button (4). Commence to start your generator accordingly.
5. When re connecting appliances, reduce the load to that which previously overloaded the generator.

**Note.** If the DC overload cut out has operated, and the 240V is being used at the same time, reduce or remove the 240V appliance from the generator. This will reduce the output current on the DC circuit.

## Generator maintenance

Your generator should be kept clean and dry at all times. The generator should not be stored or operated in environments that includes excessive moisture, dust or any corrosive vapours. If these substances are on the generator, clean with a cloth or soft bristle brush. Do not use a garden hose or anything with water pressure to clean the generator. Water may enter the cooling air slots and could possibly damage the rotor, stator and the internal windings of the generator head.

## Storage

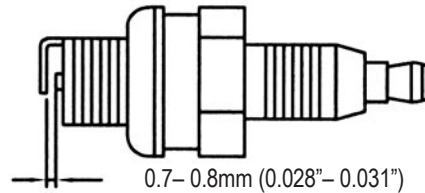
If you are going to store your generator for more than 30 days, use the following information as a guide to prepare the generator for storage.

Never store generator with fuel in the tank indoors or in enclosed, poorly ventilated areas, where fumes can reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer or other gas appliances.

Always drain the generator; tank and fuel system by opening the small drain valve (14) in the lower section of the carburetor bowl before storing.

## Spark plugs

1. Remove spark plug (13) from the generator with the spark plug spanner socket supplied.
2. Remove carbon deposits using a wire brush.
3. Check for discoloration on the top of the spark plug. The standard colour should be a tan colour.
4. Check the spark plug gap. The acceptable gap should be between 0.7–0.8mm.



5. The recommended spark plugs are as follows:  
Sino E6TC (Original one supplied in unit)  
NKG-BP6HS

## Engine oil replacement

1. Place the generator on a level surface and warm up the engine for several minutes. The stop the engine.
2. Remove oil filler cap (5).
3. Place an oil pan under the generator and commence removing the oil drain cock (9) so that the oil can be completely drained.
4. Check the oil drain cock (9), gasket, oil filler cap (5) and O-ring. If damaged, have these replaced.
5. Reinstall the oil drain cock (9).
6. Add engine oil to the upper level. Recommended 4 stroke engine oil is SAE #30. Refer to the "**Checking the engine oil**" section in this instruction manual.

**CAUTION.** Check that no foreign material, debris, dust enters the crankcase.

## Air filter

It is very important to maintain an air filter in proper condition. Damage to the generator may arise if the filter has:

- Improperly been serviced.
- Dirt and other foreign elements adhering to the filter due to improper installation and engine wear.

**ALWAYS** keep the filter clean at all times.

1. Remove the air filter cover (11) on the side of the generator by removing the two screw plugs.
2. Remove the air filter.
3. Wash the air filter in solvent or kerosene and allow to dry.
4. Lubricate the filter using motor oil (SAE #30).
5. Thoroughly squeeze the filter removing excess oil.
6. Replace air filter back into the engine.
7. Secure the cover back onto the side panel of the generator.



**IMPORTANT.** Never run the engine without the air filter element in place.

## Tap extension fuel filter

A small fuel filter has been fitted to the inlet side of the fuel valve (19), inside the tank. This tap extension fuel filter (18) prevents any dirt in the fuel from entering the fuel system. The procedure for removing this filter in order to replace or clean it is given below.

**Note.** The following procedure should be performed in a well ventilated area, with no naked flames, sparks, or cigarettes.

Safety glasses should also be worn and engine switch (8) set to the OFF position.

1. Completely empty the tank of fuel. Ensure the fuel tap (19) is in the OFF position.
2. Compress the two wire arms of the hose clamp on the outlet hose at the tap (19) and slide the clamp back from the end of the hose by approx. 25mm. Slide the fuel hose off the outlet of the tap (19).



3. Loosen the lock nut locking the tap (19) on to the tank. Unscrew the tap from the tank and withdraw the tap from the tank. Be careful not to lose the small seal on the thread of the tap.
4. Unscrew the tap extension fuel filter (18).



**Note.** This filter can be cleaned in petrol to remove any build-up of dirt on the outside of the filter, or the filter can be replaced. Do not operate the generator without this filter in place. To replace the filter after cleaning, or with a new filter, simply screw the filter into the inlet side of the tap.



5. Ensuring the small seal is fitted to the tap thread, screw the tap back into the tank by a FULL 3-4 turns. Orientate the tap so the outlet of the tap is towards the rear of the tank, and the tap control is to the right hand side of the tank.





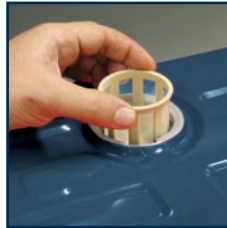
Holding the tap firm, tighten the lock nut, ensuring the seal is clamped between the lock nut and the tank.

6. Refit the fuel hose to the outlet of the tap and with the wire arms compressed, slide the hose clamp up onto the connection of the hose and the tap.
7. Refill the tank with fuel and ensure there are no leaks between the tap and the tank, and with the fuel tap turned on, ensure there are no leaks where the fuel hose is fitted to the outlet of the tap.



### **Petrol tank filter**

1. Stop the engine.
2. Turn the fuel lever to the 'off' position.
3. The petrol tank filter is located directly under the petrol cap (2). This protects impurities entering the fuel tank during refuelling.
4. Remove the filter & wash thoroughly in a solvent.
5. Re-assemble.



### **Cleaning**

1. Keep your machine clean. The outside of the machine can be cleaned using a damp soft cloth with a mild detergent if required. Never use water to clean the generator as it may cause damage to internal parts.
2. Some maintenance products and solvents may damage the plastic parts; these include products containing benzene, trichloroethylene, chloride and ammonia.
3. Use a vacuum to clean air inlet and outlet louvres of the alternator.
4. Take special care to keep the ventilation inlets/outlets free from obstruction; cleaning with a soft brush followed by a compressed air jet will usually be sufficient to ensure acceptable internal cleanliness.
5. Wear eye protection when carrying out cleaning.

### **Repairs**

Only an authorised service centre should repair the generator.

<b>Troubleshooting</b>		
<b>Trouble</b>	<b>Possible cause</b>	<b>Suggested remedy</b>
<b>Engine will not start</b>	1. Low on fuel or oil content	1. Add fuel or oil
	2. Ignition switch in "Off" position	2. Turn the ignition to the 'START' position if using key start, or 'ON' position if manually starting.
	3. Faulty spark plug	3. Replace spark plug
	4. Choke in wrong position	4. Adjust choke accordingly
	5. Fuel shut-off valve in closed position	5. Open fuel shut-off valve
	6. Unit loaded during start-up	6. Remove load from unit
	7. Spark plug wire loose	7. Attach wire to spark plug
	8. Fuel filter (tap extension filter) blocked	8. Check by removing fuel line from carburetor and opening tap. If no flow, and tap is on, and fuel in tank there is a blockage. Remove tap and clean filter.
<b>No electrical output</b>	1. Faulty receptacle	1. Have service centre replace receptacle
	2. Circuit breaker kicked out	2. Depress and reset
	3. Worn Brushes	3. Have service centre replace brushes
	4. Faulty power cord	4. Replace cord
<b>Repeated circuit breaker tripping</b>	1. Overload	1. Reduce load
	2. Faulty cords or equipment	2. Check for damaged, bare, or frayed wires on equipment. Replace.
	3. D.C Tripping	3. Remove or reduce any 240V appliances
<b>Generator overheating</b>	1. Generator overloaded	1. Reduce load
	2. Insufficient ventilation	2. Move to adequate supply of fresh air



# GMC customer assist

Attach Your  
Receipt Here

**If your product needs repairing, replacing, technical service or you simply need help or advice, please contact us on our Customer Assist Line 1300 880 001 (Australia) or 0800 445 721 (New Zealand).**

For prompt service we suggest you log your service request online at [www.gmcservice.com.au](http://www.gmcservice.com.au). Should you not have access to the Internet, please contact our service department on **1300 880 001 (Australia) or 0800 445 721 (New Zealand)**.  
7am – 7pm, 7 days a week (AEST).

**Please note that if repair or replacement is required, you must provide a valid original purchase receipt.**

You will need the following details at hand to log your service request;

**Personal details:** First & Last name, address, pick up address, contact phone numbers, email address

**Product details:** Product number, date of purchase, retailer bought from, State & postcode, receipt number, reason for the request, copy of official purchase receipt

Attach your purchase receipt and save with this Manual for future reference.

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