

GMC[®]

GLOBAL MACHINERY COMPANY

INSTRUCTION MANUAL **710W** **Drywall Screwgun**



2 YEAR
REPLACEMENT
WARRANTY

30 DAY
SATISFACTION
GUARANTEE

• Melbourne • Perth • Auckland • Hong Kong • Shanghai
• Taipei • New York • Verona • London • Paris

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Contents

Warranty	2
Description of symbols	3
Specifications	3
Safety instructions	4
Additional safety rules for drills	5
Contents of carton	6
Know your product	7
Unpacking	8
Adjusting the driving depths	8
Fitting a 1/4" shank bit	8
Switching on and off	8
Direction of rotation	9
Lock-on button	9
Speed selection	9
Operation	9
Belt clip	9
Cleaning	10
Power cord maintenance	10



Full 2 Years Home Use Warranty

Whilst every effort is made to ensure your complete satisfaction with this tool, occasionally, due to the mass manufacturing techniques, a tool may not live up to our required level of performance and you may need the assistance of our service department.

This product is warranted for a 2-year period for home domestic use from the date of the original purchase. If found to be defective in materials or workmanship, the tool or the offending faulty component will be replaced free of charge with another of the same item. A small freight charge may apply.

The warranty replacement unit is only made available by returning the tool to the place of purchase with a confirmed register receipt. Proof of purchase is essential. We reserve the right to reject any claim where the purchase cannot be verified.

This warranty does not include damage or defects to the tool caused by or resulting from abuse, accidents, alterations or commercial or business use.

It also does not cover any bonus accessories unless the tool is a GMC Platinum Professional model.

Please ensure that you store your receipt in a safe place. Conditions apply to the above warranty.

If you need direction of what constitutes a free of charge warranty claim, please review the guide given on the rear of the Receipt Holder. An indication is given as to the types of claim that are permissible, and those that are not.

Dear Customer

If you require any help with your product, whether it is a Warranty claim, spare part or user information, please phone our Help Line for an immediate response. Phone 1300 880 001 in Australia or 0800 445 721 in New Zealand.

Introduction

Your new GMC power tool will more than satisfy your expectations. It has been manufactured under stringent GMC Quality Standards to meet superior performance criteria.

You will find your new tool easy and safe to operate, and, with proper care, it will give you many years of dependable service.

CAUTION. Carefully read through this entire Instruction Manual before using your new GMC Power Tool. Take special care to heed the Cautions and Warnings.

Your GMC power tool has many features that will make your job faster and easier. Safety, performance, and dependability have been given top priority in the development of this tool, making it easy to maintain and operate.

Environmental protection



Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

Description of symbols

The rating plate on your tool may show symbols. These represent important information about the product or instructions on its use.



Wear hearing protection.

Wear eye protection.

Wear breathing protection.



Double insulated

for additional protection.



N380

Conforms to relevant standards for electromagnetic compatibility.

Specifications

<i>Voltage:</i>	<i>230/240V ~ 50Hz</i>
<i>Power rating:</i>	<i>710W</i>
<i>No load speed:</i>	<i>0–4000min⁻¹</i>
<i>Shank size:</i>	<i>6.35mm (1/4")Hex</i>
<i>Sound pressure value:</i>	<i>87.3 dB(A)</i>
<i>Net weight:</i>	<i>2kg</i>

Safety instructions

WARNING. Read and understand all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Save these instructions

Work area

- **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

- **Power tool plugs must match the outlet.** Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord.** Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

- **When operating a power tool outdoors, use an outdoor extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Personal safety

- **Stay alert, watch what you are doing and use common sense when operating a power tool.** Do not use a power tool while you are tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- **Use safety equipment.** Always wear eye protection. Safety equipment such as a dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- **Avoid accidental starting.** Ensure the switch is in the off-position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the tool on.** A wrench or a key that is left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach.** Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- **Dress properly.** Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities ensure that these are connected and properly used.** Use of these devices can reduce dust-related hazards.

Power tool use and care

- **Do not force the power tool.** Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools.** Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from intended could result in a hazardous situation.

Service

- Have your power tool serviced by a qualified repair personnel using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Additional safety rules for screwguns

- Remove the plug from the socket before carrying out any adjustment, servicing or maintenance.
- Fully unwind cable drum extensions to avoid potential overheating.
- When an extension cable is required, you must ensure it has the right ampere rating for your power tool and is in a safe electrical condition.
- Ensure your mains supply voltage is the same as your tool rating plate voltage.
- Your tool is double insulated for additional protection against a possible electrical insulation failure within the tool.
- Always check walls, floors and ceilings to avoid hidden power cables and pipes.
- After long working periods external metal parts and accessories could be hot.
- Do not put pressure on the screwgun, such that it slows the motor down. Allow the screwgun bit to cut without pressure. You will get better results and you will be taking better care of your tool.
- Always switch off before you put the screwgun down.
- Before operating, check that there is sufficient clearance for the screw under the workpiece.
- Only use accessory bits in good condition.
- Rags, cloths, cord, string and the like should never be left around the work area.
- If possible, always use clamps or a vice to hold your work.
- Ensure that the lighting is adequate.

- *Keep the area free of tripping hazards.*
- *Do not let anyone under 18 years operate this tool.*
- *Do not touch the bit after operation. It will be very hot.*
- *Keep your hands away from under the workpiece.*

Contents of carton

The drywall screwdriver is supplied with the following accessories

- *Magnetic bit holder 6.35mm (1/4")*
- *Instruction manual*

Know your product

1. Nose piece
2. Depth adjustment collar
3. Magnetic hex shank bit holder
4. Hex nut
5. Belt clip
6. Lock-on button
7. Variable speed trigger switch
8. Speed control
9. Forward/reverse switch
10. Bit holder extension



Unpacking

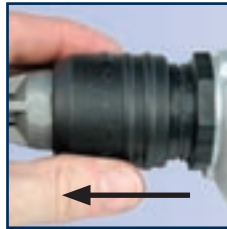
Due to modern mass production techniques, it is unlikely that your GMC Power Tool is faulty or that a part is missing. If you find anything wrong, do not operate the tool until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

Adjusting the driving depths

The depth to which a screw is driven into the wall or other surface can be accurately set to suit the type of screw and the material being fastened.

The driving depth is adjusted with the depth adjustment collar (2).

1. Pull the depth adjustment collar forward towards the nose piece (1) as far as it will go.
2. To increase the driving depth rotate the depth adjustment collar in a clockwise direction (viewed from the rear).
3. To decrease the driving depth rotate the depth adjustment collar in an anti-clockwise direction (viewed from the rear).
4. When the driving depth has been correctly adjusted pull the depth adjustment collar backwards the rear of the tool until it touches the large hex nut (4) on the front of the tool housing.



NOTE. It may be necessary to drive a number of screws into a test piece of material to establish the ideal driving depth adjustment.

Fitting a 1/4" shank bit

1/4" Shank bits and bit holder extensions such as the one supplied as an accessory can be fitted into the magnetic hex shank bit holder (3) located inside the nose piece (1). The magnetic hex shank bit holder makes it easier and quicker to fit screw driving bits.

When removing screws and other fasteners, make sure that the depth adjustment collar (2) is pulled all the way forwards towards the nose piece (1) and that forward/reverse switch (9) is positioned on the left-hand side of the tool (as viewed from the rear).



Switching on and off

1. To switch the tool on, squeeze the variable speed trigger switch (7).
2. The more pressure exerted on the switch the faster the motor will turn.
3. Releasing the trigger switch stops the motor.



CAUTION. Always maintain tight control of the tool when switching on and off and remember that the motor will continue to turn for a short while after switching off.

Direction of rotation

The direction of motor rotation is controlled by the forward/reverse switch (9).

1. The bit rotates in a clockwise direction (viewed from the rear) when the forward/reverse switch is set to the right-hand side of the tool. This is the position required for driving screws and other fasteners.
2. The bit rotates in an anti-clockwise direction (viewed from the rear) when the forward/reverse switch is set to the left-hand side of the tool. This is the position required for removing screws and other fasteners.



CAUTION. Never change the direction of motor rotation while the tool is switched on. Always switch off at the power point before operating the forward/reverse switch otherwise you could damage the motor.

Lock-on button

The lock-on button (6) can be used to maintain the operation of the tool without having to constantly press the trigger switch (7).

1. Squeeze the trigger switch to set the desired speed of the motor.
2. While holding the trigger switch depressed, push in the lock-on button (6). This holds the trigger switch in the on position without the need to constantly hold it.
3. To release the lock-on button, press and release the trigger switch.



Speed selection

The speed at which the motor turns when the trigger switch is fully depressed depends on the setting of the speed control (8).

It is important to select the correct speed to suit the task. If necessary, trial the tool at different speeds to determine the optimum setting, start the trial at the slowest speed.

1. Rotate the speed control in a clockwise direction (viewed from the rear) to increase the speed.
2. Rotate the speed control in an anti-clockwise direction (viewed from the rear) to decrease the speed.



Operation

When the tool is switched on and the motor is running, the magnetic hex shank bit holder (3) does not rotate. It is only when the bit or screw is pressed against the material being fastened that the screw bit turns.

1. Fit the bit or bit holder extension into the magnetic hex shank bit holder (3) and ensure that the direction of rotation (forward or reverse) is correct.
2. Switch on the tool. Ensure that the tool is held perpendicular to the head of the screw.
3. Set the correct speed.
4. Drive or unscrew the fastener by applying pressure to the screw head.
5. The magnetic hex shank bit holder will stop rotating when the pressure is released.

Belt clip

The belt clip (4) permits the tool to be hung on a belt when not in use thus allowing the operator to use both hands for other tasks. When the tool is again required, it is conveniently available.



Cleaning

1. *Keep your machine and its cord clean. The outside of the machine can be cleaned using a damp soft cloth with a mild detergent if required.*
2. *Some maintenance products and solvents may damage the plastic parts; these include products containing benzene, trichloroethylene, chloride and ammonia.*
3. *Excessive sparking generally indicates the presence of dirt in the motor or abnormal wear on the carbon brushes.*
4. *Take special care to keep the ventilation inlets/outlets free from obstruction; cleaning with a soft brush followed by a compressed air jet will usually be sufficient to ensure acceptable internal cleanliness.*
5. *Wear eye protection when carrying out cleaning.*

CAUTION. *Do not use cleaning agents to clean the plastic parts of the drill.*

Power cord maintenance

If the supply cord needs replacing, the task must be carried out by the manufacturer, the manufacturer's agent, or an authorised service centre in order to avoid a safety hazard.

Carefully read the entire Instruction Manual before using this product.

**Before returning this product for a
Warranty Claim or any other reason
Please Call 1300 880 001 (Australia)
or 0800 445 721 (New Zealand)**

**When you make your call, please have
the following information at hand:**

- **GMC Product Type**
- **GMC Product Code**

A GMC Service Engineer will take your call and, in most cases, will be able to solve your problem over the phone.

You are welcome to use this phone-in service to make suggestions or give comments about any GMC product.

With continuing product development changes may have occurred which render the product received slightly different to that shown in this instruction manual. The manufacturer reserves the right to change specifications without notice. Note: Specifications may differ from country to country.



The GMC 777 Helpline operates from 7am to 7pm, 7 days a week (EST). This allows you to contact GMC directly with any queries and technical questions you have regarding our products.

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